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1.Uses of Instrument

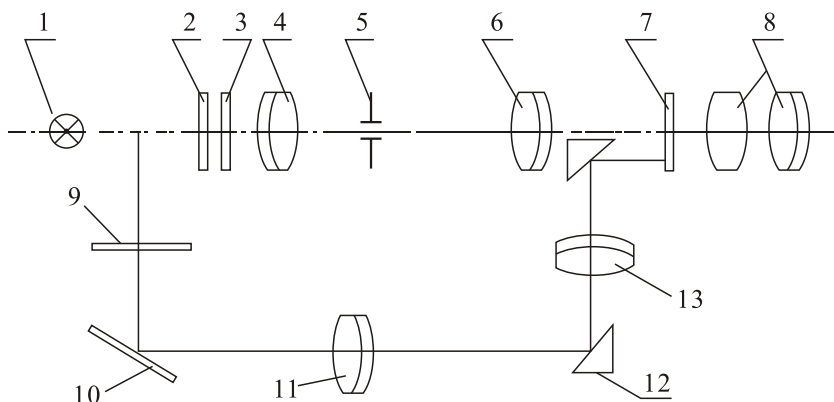
This device is suitable for spectacles measurement detection departments, spectacles processing factories, spectacles sales departments, departments of ophthalmology in hospitals and optical element factories to assay spherical lens diopter of ophthalmic lens or lens cylindric lens, diopter,astigmatism axis of cylindric lens,diopter of prism and diopter of cornea-contact lens.

2.Main Technical Indexes

(1).Ranges of diopter measurement	0~±25D
Minimum scale value	0.125D at 0~±5D 0.25D at ±5D~±25D
(2).Astigmatism axis of cylindric lens	0~180°
Minimum scale value	5°
(3).Prism diopter	0~5△
Minimum scale value	1△
(4).Prism base angle	0~180°
Minimum scale value	5°
(5).Regulation of ocular visibility	±5D
(6).Size of lens	Φ 16mm~Φ 80mm
(7).Overall dimensions of device	275mm×130mm×455mm
(8).Weight	5.6 kg
(9).Lighting lamp	220V/110V 15W

3.Principle of Operation

Fig.1Diagram of Optical Principle



- | | | |
|----------------------------|----------------|--------------------------|
| 1.Light source | 2.Color filter | 3.Marker reticule |
| 4.Measuring Objective Lens | 5.Diaphragm | 6.Teles objective Lens |
| 7.Eyepiece reticule | 8.Eyepiece | 9.Reading division board |
| 10.Reflect Lens | 11.Front Lens | 12.Right angle Prism |
| | | 13.Back Lens |

This instrument consists of two coaxial optical systems. Light sent out from light source 1 (lighting bulb) passes through color filter 2 to lighten marker reticule 3. Through measuring objective lens 4 and teles objective lens 6, marker reticule 3 forms its image in eyepiece 7. Meanwhile, the optical reading reticule 9 forms its image on eyepiece 7 through front lens 11 and back lens 13. At this time, human eyes are able to clearly observe the images of reticule 3 eyepiece 7 and reading reticule 9.

During the operation, place lens at position of diaphragm 5 (Objective lens bearing seat), turn and axially move marker reticule 3 so that it is imaged clearly. Then the scale interval shown on the reading division board 9 is just the numerical value of diopter.

4. Functions of Major Components

(1).Eyepiece(Fig.2)

Eyepiece section is equipped with a spiral focusing unit whose range of focusing is $\pm 5D$ so as to suit different eyesights of people.



Fig.2

(2).Eyepiece reticule and marker reticule(Fig.3, Fig.4)

Reticule in the field of view of eyepiece is shown as Fig.3. On the reticule is divided with measuring scale and dividing disc of prism degree. Integer degree of prism is directly read on the measuring scale and decimal one estimated according to the degree on the measuring scale. The dividing disc is ruled with an interval of 5° . The marker reticule is shown as Fig.4, 3 long green lines are in the horizontal position.

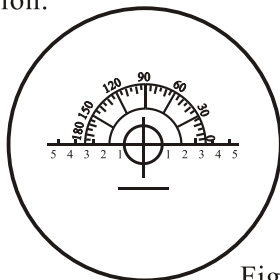


Fig.3

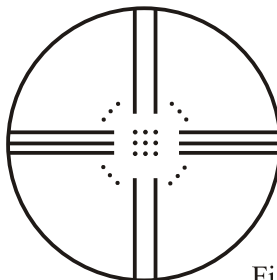


Fig.4

(3).Reading division board(Fig.5)

In eyepiece 8's field of vision ,the reading window is in the lower part of eyepiece reticule 7.The range of reading reticule is $\pm 25D$.The graduations between 0 and $\pm 5D$ are at an interval of $0.125D$;those between $\pm 5D$ and $\pm 25D$ are at interval of $0.25D$.

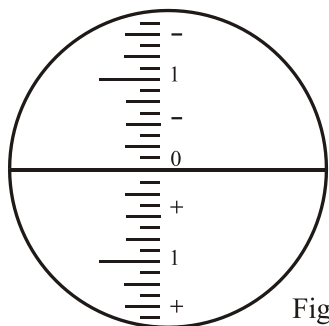


Fig.5

(4).Lens pressing unit(Fig.6)

In the unit,3 plastic pressing feet with springs are used to press lens so that surface of lens with any shape can be pressed stably and no lens surface will be bruised.When it is operated,lift the lens pressing bracket so that the lens pressing unit lowers to press the lens.After using it,raise the lens pressing unit and then the lens pressing unit is hung.



Fig.6

(5).Lens pushing unit(Fig.7)

The unit is used to fix the position of lens. During operation, turn backwards the lens pushing handle and then the lens pushing board is pushed out forwardly. After use, turn forwards the lens pushing handle to withdraw the lens pushing board. During measurement, first press the lens with the lens pressing unit and slightly move the lens so that it aims right at center, then fix it with the lens pushing unit.



Fig.7

(6).Printing unit(Fig.8)

The unit has 3 identical point-making pens connected in line, the pen in the middle is used to set center of lens and the connected line of printing points made by these 3 pens are used to demarcate angle of axis of astigmatism and base angle of prism lens. When printing is needed, turn holder of point-making pens and apply ink to the front ends(a small convex) of 3 pens, then it is very convenient for people to print the ink on the lens swiftly.



Fig.8

(7).Objective lens bearing seat(Fig.9)

It is a white nylon part which is able to stably support surface of any shape of lens without bruising lens surface.Objective lens is shown below, and there are 3 lock screws nearby.



Fig.9

(8).Diopter measuring handwheel(Fig.10)

There is a diopter measuring handwheel at either side of this instrument. They can be rotated smoothly and steadily. During the measurement, rotate one handwheel to adjust the focus till you clearly see the indication of the lens diopter through the reading window.

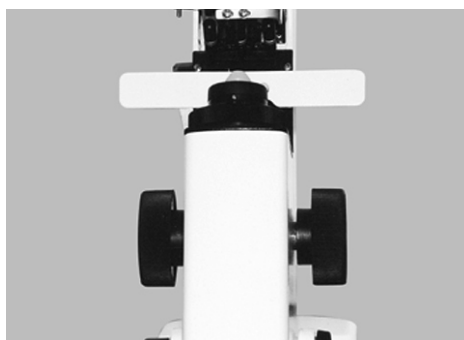


Fig.10

(9).Astigmatism axis measuring handwheel(Fig.11)

It is used to measure and fix angle of astigmatism axis of cylindrical lens and base angle of prism lens.



Fig.11

(10).Illuminating bulb chamber(Fig.12)

Open the back cover of the device,one can easily and quickly change the bulb.

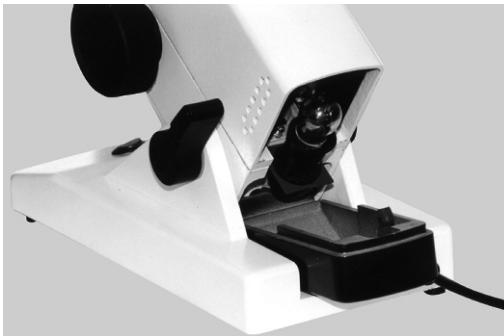


Fig.12

(11).Instrument's inclination regulating handle(Fig.13)

It allows operator to freely regulate inclination of instrument so that he(she) is able to work at a comfortable posture.After screwing out the handle,the operator can incline the device to a required angle according to the state of working table,and then lock the handle.

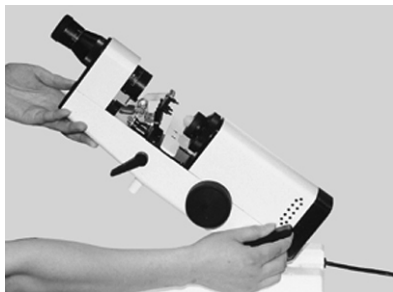


Fig.13

5.Operation Instruction

(1).Preparation before Measurement

〈1-1〉 Place the instrument on the working table and adjust inclination of the instrument so that operator is able to make a measurement comfortably.

〈1-2〉 Connect with the mains.

〈1-3〉 Regulation of eyepiece's visibility.Before measurement, visibility of eyepiece shall be regulated in order to get accurate and reliable results of measurements.Method:While observing black cross dividing line of eyepiece reticule 7 in the view field of eyepiece,rotate eyepiece cover in one way (one-way rotation can remove influence due to regulation effect of eyes) until the black cross line gets clearest.

〈1-4〉 Regulation of zero position of instrument.Rotate diopter measuring handwheel to regulate scale interval to zero position and observe green dividing line of marker reticule 3 in the view field of eyepiece. At this time,the green dividing line is clearest.

(2).Points for Attention in Operation

〈2-1〉 A measurand person who has relatively deep diopter or astigmatism of eyes shall wear glasses to correct defects of vision Only after that,can measurement be carried out.

〈2-2〉 Among the green dividing lines,2 longer ones are spherical marking lines and 3 longer ones are cylindrical marking lines.

〈2-3〉 To achieve the most accurate measuring results,it would be best if one rotate the diopter measuring handwheel in one way.The direction of rotation is $-25D \rightarrow +25D$.

(3).Placement of Lens

〈3-1〉 Lens should be placed on the objective lens bearing seat with concave facing downwards.The upper edge of lens assembled on the lens frame (i.e beam edge of lens frame) should be leaned against the lens pushing board.

〈3-2〉 Lightly release the lens pressing unit so that the pressing feet press the lens slightly.

〈3-3〉 Regulation of lens center .Observe it through eyepiece and rotate diopter measuring handwheel to make green dividing line of marker reticule 3 clearest.At the same time,move the lens so that the green dividing line of marker reticule 3 and center of black cross dividing line of eyepiece reticule 7 coincide.

(4).Measurement of Spherical Lens

Rotate diopter measuring handwheel so that green dividing line of marker reticule 3 becomes clearest. Then scale interval on the reading window is the spherical diopter of the said lens.

(5).Measurement of Sphero-Cylindrical Lens

Sphero-Cylindrical Lens means astigmatic lens.Normally its outer surface is spherical and inner surface is cylindrical or drumtyped (i.e internal astigmatism).Each section of the internal surface has different refractive power,in which 2 mutually vertical sections have weakest refractive power and strongest refractive power.

When this instrument is used to measure such kind of lens.2 long green lines and 3 long green lines of marker reticule 3 will not get clear

simultaneously.Measurement is made in 3 steps:

The first step:Rotate diopter measuring handwheel so that the torus (composed of 12 small green dots) is imaged into clear looped short cylindrical lines . Then rotate astigmatic axis measuring handwheel again, so that spherical marking line(2 long green ones) and torus short lines are in the same direction.At the same time,conduct fine tuning of the diopter measuring handwheel to make 2 long lines clearest.Now write down a reading value of diopter.

The second step:Rotate diopter measuring handwheel again so that cylindrical marking lines(3 long green ones) are focused to be clearest and in the same direction of the torus short lines .Now write down again a reading value of diopter,and also note down the reading value of the lens` angle of astigmatism axis on the astigmatism axis measuring handwheel (which can be also read off according to eyepiece reticule 7).

The third step:Calculation of the degree of astigmatism.Subtracting reading values of the diopter of above-stated 2 times is just the astigmatism degree of the said lens.

Diopter of a sphero-cylindrial lens may be written in various forms, where,spherical diopter may be expressed as low luminosity or high luminosity,and cylindrial diopter(i.e astigmatic degree) expressed as a positive or negative number.This can be done simply by way of luminosity transformation.

In this operation instruction, **spherical diopter is assumed to be low luminosity**.The procedures of measurement are shown as follows:

a.Calculation of spherical diopter

Focus spherical marking lines(2 long green ones) clearly.Please note that there will be 2 reading numbers.Rotate diopter measuring handwheel and,at the same time,rotate astigmatism axis measuring handwheel,focus spherical marking lines(2 long green ones) clearly and write down a reading value of diopter.Then rotate astigmatism axis measuring handwheel by 90° ,focus spherical marking lines(2 long green ones) clearly again and note down a new diopter reading value.Compare reading values of 2times and take a reading value with smaller absolute value(i.e low luminosity) as the spherical diopter of the said lens.

b. After fixing spherical diopter, rotate diopter measuring handwheel again to focus cylindrical marking lines(3 long green ones) clearly. Write down the diopter reading value(high luminosity) at this moment.

c. Difference of the readings in 2 times is the astigmatism degree of the said lens and its axis direction is directly read off according to astigmatism axis measuring handwheel.

Example 1: Calculation of $+1\text{DS}-3.5\text{DC} \times 30^\circ$

The first step: Rotate diopter measuring handwheel and, at the same time, rotate astigmatism axis measuring handwheel to focus spherical marking lines clearly. Now the measured data are: diopter $+1\text{D}$, axis angle 30° . Then rotate astigmatism axis measuring handwheel by 90° to focus spherical marking lines clearly. Now the measured data are: diopter -2.5D , axis angle 120° . Take $+1\text{D}$ as spherical diopter.

The second step: Rotate diopter measuring handwheel and, at the same time, rotate astigmatism axis measuring handwheel to focus spherical marking lines clearly once more. Now the reading on the reading window is $+1\text{D}$, which is the reading at the first time. Then rotate the diopter measuring handwheel to focus cylindrical marking lines clearly. At this time, the reading on the reading window is -2.5D , which is the reading at the second time.

The third step: $(-2.5\text{D}) - (+1\text{D}) = -3.5\text{D}$, i.e. astigmatism degree is -3.5D and axis direction is directly read off according to astigmatism axis measuring handwheel, which is 30° , as shown in Fig. 14 and Fig. 15.

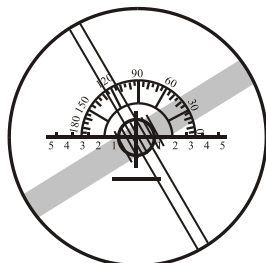


Fig.14 Image at $+1\text{D}$

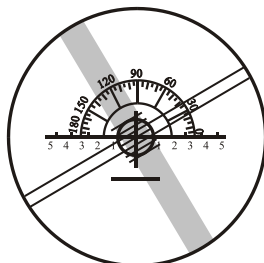


Fig.15 Image at -2.5D

Illustration: $+1\text{DS}-3.5\text{DC} \times 30^\circ$ can be converted into $-2.5\text{DS}+3.5\text{DC} \times 120^\circ$, and can be also measured using this instrument, which will not be described here again.

(6).Calculation of Prism Lens

Place prism lens on the objective lens bearing seat and aim its optical center at center of objective lens bearing seat(i.e optical axis).Rotate diopter measuring handwheel to focus lines of marker reticule 3 clearly, the marking lines can be seen to deviate from center of eyepiece reticule 7.The deviating direction is the base direction of prism eyeglass.Rotate astigmatism axis measuring handwheel so that the middle one of 3 long green marking lines passes through the center of eyepiece reticule 7,thus value of base angle of prism lens can be read off according to astigmatism axis measuring handwheel.Prism diopter can be estimated according to the reading on eyepiece reticue 7,as shown in Fig.16.

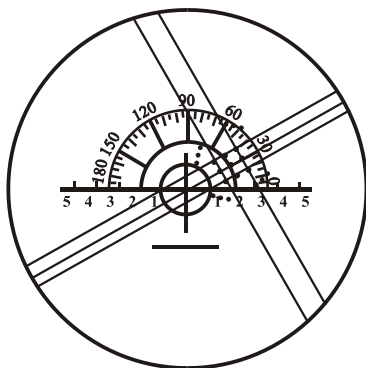


Fig.16

In the figure:Diopter of prism lens is estimated as 2Δ and dividing line image of marker reticule 3 deviates by 30° to upper right side. Measured data of the said prism lens include prism diopter 2Δ and base angle 30° .

(7).Demarcation of Lens

〈7-1〉 Determination of the optical center of 2 assembled lens

place the glasses on the instrument.First choose any one of glasses and rotate diopter measuring handwheel to make it in focus, at the same time,lightly move glasses frame so that the focused-image is at the center of optical axis and make a center printing mark on the lens by the use of printer.Then repeat the operation to print a mark on another lens.Now simply measure the distance between center printing marks of these 2 lens by the use of slide calliper.

〈7-2〉 Demarcation of spherical lens

a.Rotate diopter measuring handwheel to focus lines of marker reticule 3 clearly.

b.Lightly move the lens to find the right optical center.

c.Make 3-point printing marks by the use of printer.

〈7-3〉 Demarcation of the axis of sphero-cylindrical lens

a.Rotate astigmatism axis measuring handwheel to a required angle.

b.Rotate diopter measuring handwheel and,at the same time,turn lens to focus cylindrical marking lines clearly.

c..Lightly move the lens to find the right optical center.

d.Make 3-point printing marks by the use of printer.

〈7-4〉 Demarcation of the base of prism lens

a.Rotate astigmatism axis measuring handwheel to a required angle.

b.Rotate diopter measuring handwheel to focus lines of marker reticule 3.clearly.

c.Lightly trun prism lens so that the middle one of 3 long green marking lines passes through center of the eyepiece reticule 7.

d.Make printing point marks by the use of printer.

6.Maintenance of Instrument

- (1). Factory-adjusted control of the instrument has been carried out, please do not dismantle it at will so as not to influence its indicating precision.
- (2). The instrument should be used in a dry and air-circulated indoor place in order to prevent the optical components from damping and mildewing
- (3). After using it, clean the instrument and cover lens with dust shield.
- (4). Prevent the instrument from severe vibration or impact in order to avoid damage & looseness of parts and components and guarantee the measuring precision.
- (5). When you change the bulb, do not do it until the bulb is cool to avoid burning your hand.
- (6). Always keep the instrument clean. Touching surface of optical parts is strictly prohibited. Dust and stain on it shall be cleaned with absorbent cotton dipped with mixture solution of ethanol and ether.

7.Common Trouble Shooting

Serial No	Phenomenon	Reason	Solution
1	Bulb can not be lighted	Mains are not connected	Connect with mains
		Bulb is out of order	Change the bulb
2	Eyepiece reticule can not be seen when adjusting the eyepiece readings	Degree of the measurand person's myopic eye is too deep or he (she) has astigmatism	Wear glasses
3	Green marking image can not be seen	Bulb can not be lighted	Same as NO.1
		Dust shield is not taken off	Take off the dust shield
4	Green marking image can not be seen clearly	Dust occurs on optical lens	Clean it using absorbent cotton dipped with cleaning solution
5	Deviation of the center of green marking image	Loosening of lock screw	Take off objective lens protection shield and regulate 3 screws and lock them
6	Translocation of printing unit	Loosening of limit screw	Regulate limit screw and lock it
		Loosening of connecting screws	Regulate connecting screws and lock them